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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY 1 7 AUG 2004

(Chapter II of the Patent Cooperation Treaty)

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(PCT Article 36 and Rule 70)

Applicant's or agent's file reference		. G. D. D.	CTP/IDDE A /A16					
	FOR FURTHER ACTION See Form PCT/IPEA/416							
13132PCHK International application No.	International filing date (day/	/month/year)	Priority date (day/month/year)					
PCT/FI 2003/000241	28.03.2003		28.03.2002					
PCT/F1 2003/000241		PC						
International Patent Classification (IPC) or national classification and IPC A61K 9/72, A61K 47/00, A61J 3/02								
A61K 9/12, A61K 41/00, A616 5/62								
Applicant								
Focus Inhalation OY et al								
This report is the international pre- Authority under Article 35 and tr	eliminary examination report, e	established by this	s International Preliminary Examining 36.					
2. This REPORT consists of a total	of 4 sheets, inc	cluding this cover	sheet.					
			sheets, as follows:					
a. (sent to the applican	t and to the International Bure	eau) a total of						
sheets of the	description, claims and/or draw	wings which have orized by this Au	been amended and are the basis of this report thority (see Rule 70.16 and Section 607 of the					
A desinistrati	ve Instructions).							
sheets which	supersede earlier sheets, but v	which this Author poplication as filed	ity considers contain an amendment that goes i, as indicated in item 4 of Box No. I and the					
Supplements	al Box.							
b. (sent to the Internati	ional Rureau only) a total of (ii	ndicate type and r	number of electronic carrier(s))					
· ·	containing a	sequence listing	and/or tables related thereto, in computer					
readable form only, Administrative Instr	as indicated in the Supplement	tal Box Relating t	o Sequence Listing (see Section 802 of the					
4. This report contains indications Box No. I Basis	of the report	•						
Box No. II Priorit	y hlishart of aninian with p	egard to novelty.	inventive step and industrial applicability					
1 —		CEMIC TO INC. CITY,						
Box No. IV Lack	of unity of invention	r(0) with mount to	o povetty inventive step or industrial					
Box No. V Reaso	ned statement under Article 33 ability; citations and explanati	ions supporting su	o novelty, inventive step or industrial ach statement					
Box No. VI Certai	in documents cited							
Box No. VII Certain defects in the international application								
	in observations on the internati		•					
Date of submission of the demand	D	ate of completion	n of this report					
27.10.2003		06.08.2004						
Name and mailing address of the IPEA/	~~	Authorized officer						
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Form PCT/IPEA/409 (cover sheet) (January 2004)

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Intérna	application No.
PCT/FI	2003/000241

Box l		Basis of the report					
1.	otherw	egard to the language, this report is based on the international application in the language in which it was filed, unless rise indicated under this item.					
	This report is based on a translation from the original language into the following language which is the language of a translation furnished for the purposes of:						
		international search (under Rules 12.3 and 23.1(b))					
		publication of the international application (under Rule 12.4)					
		international preliminary examination (under Rules 55.2 and/or 55.3)					
	With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):						
		the international application as originally filed/furnished					
	図	the description:					
	دعا	pages 1-16 as originally filed/finnished					
		received by this Authority on					
		pages* received by this Authority on					
	\boxtimes	the claims: as originally filed/fumished					
		pages as originally metriminated as originally metriminated as amended (together with any statement) under Article 19					
		pages					
		pages					
	\bowtie	the drawings: as originally filed/fumise of					
		pages 1-6					
İ		pages* received by this Authority on					
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.					
3.		The amendments have resulted in the cancellation of:					
		the description, pages					
		the claims, Nos.					
		the drawings, sheets/figs					
1		the sequence listing (specify):					
		any table(s) related to the sequence listing (specify):					
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Ru 70.2(c)).					
		the description, pages					
		the claims, Nos.					
		the drawings, sheets/figs					
		the sequence listing (specify):					
		any table(s) related to the sequence listing (specify):					
*	If ite	m 4 applies, some or all of those sheets may be marked "superseded."					

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Internal application No.
PCT/FI 2003/000241

Во	x No. V	Reasoned statement us citations and explanat	nder Article 3 ions supportir	5(2) with regard to novelty, inventive step or industing such statement	rial applicability;
1.	Statement Novel		Claims Claims	1-19	YES NO
	Invent	ive step (IS)	Claims Claims	1-19	YES NO
	Indust	rial applicability (IA)	Claims Claims	1-19	YES NO

2. Citations and explanations (Rule 70.7)

The following documents were cited in the International Search Report:

D1: WO 99/9934778 A1

D2: Iida K et al; "Evaluation of Flow Properties of Dry Powder

Inhalation of Salbutamol Sulfate with Lactose Carrier"; Chem.

Pharm. Bull. 49(10) 1326-1330 (2001)

D3: WO 02/07705 A1 ...

The problem the present invention aims to solve is to improve the stability and flow properties of carrier particles for an inhalation powder. This is achieved by abrading the particles by suspending them in a liquid medium in which the carrier is essentially insoluble and then removing the liquid medium.

The document D1 describes a method for preparing a powder preparation containing an active agent and optionally for example a carrier. According to this method the particles are suspended in a suspending agent in which they are essentially insoluble and the suspending agent is then evaporated. The achieved particles are use in inhalation powder and have improved stability. In example 2 salbutamol sulphate and lactose are suspended in n-hexane and stirred for some hours. The experiment results in a well-flowing powder ready for formulation.

D2 discusses the properties of carrier powder for inhalation and concludes that surface-treated carrier particles have improved flow and packing properties. Lactose particles are mixed and stirred with aqueous ethanol solution whereby protuberances are dissolved.

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INTERNATIONAL PRELIMITY REPORT ON PATENTABILITY

Internation application No.

PCT/F1 2003/000241

Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of: Box $\,V\,$

D3 discloses spherical carrier particles without amorphous material for use in inhalation formulations.

None of the above mentioned documents show a method where the carrier is abraded suspended in a liquid medium. Thus, the documents show the general state of the art.

Claims 1-19 are considered to fulfil the requirements of novelty, inventive step and industrial applicability.

Claims

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- 1. Method for treating a particulate carrier for an inhalation powder improving stability and flow properties of the carrier, **characterized** in that carrier is abraded suspended in a liquid medium into which the carrier is essentially insoluble using an effect below that required for crushing the carrier particles, the liquid medium is removed and the carrier recovered.
- Method according to claim 1, characterized in that the carrier is abraded with
 a mixing device.
 - 3. Method according to claim 1 or 2, **characterized** in that the rotation speed of the mixing device is lowered during the treatment.
- 4. Method according to any of claim 1 to 3, **characterized** in that the carrier suspension is cooled and recirculated to the mixer.
 - 5. A metrica according to any of the proceeding claims, **characterized** in that the suspense. Is recirculated through a filter.
 - 6. A method according to claim 5, **characterized** in that a certain desired size range or ranges are recirculated to the mixing device.
- 7. A method according to any of the proceeding claims, **characterized** in that said media is a hydrocarbon, perfluorinated ether, fluorinated ether, perfluorinated hydrocarbon, fluorinated hydrocarbon, methanol, ethanol or any other alcohol or hydrocarbon.
- 8. A method according to any of the proceeding claims, **characterized** in that said carrier after filtration is used undried for formulation.
 - 9. A method according to any of the proceeding claims, **characterized** in that said carrier is dried after filtration and stored for future used.

- 10. A method according to any of the proceeding claims, **characterized** in that the abraded carrier is at least partly covered particles smaller in size than said carrier.
- 5 11. A method according to claim 10, **characterized** in that the abraded carrier and the small sized particles are of the same material.
 - 12. A method according to any of the proceeding claims, **characterized** in that the carrier to be abraded is lactose or a monohydrate thereof, glucose, mannitol, trehalose, sucrose, any other sugar, polysaccharide or any other compound used as a carrier.

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- 13. Carrier for an inhalation powder, which carrier is stable and possesses good flowing properties, **characterized** in that the carrier is abraded suspended in a liquid medium, in which said carrier is essentially insoluble, and using an effect below that required for crushing the carrier particles,
 - 14. Carrier according to claim 13, **characterized** in that that the carrier is abraded with a mixing device.
 - 15. Carrier according to claim 13 or 14, **characterized** in that the carrier is filtrated and used for formulation undried or dried and stored for future use.
- 16. Carrier according to any of the claims 13 15, **characterised** in that the filtrated carrier contains more than one main range of particle sizes of abraded carrier.
- 17. Carrier according to any of the proceeding claims, characterized in that the carrier to be abraded is lactose or a monohydrate thereof, glucose, mannitol,
 30 trehalose, sucrose, any other sugar, polysaccharide or any other compound used as a carrier.

18. Preparation for inhalation purposes comprising an active agent, a carrier and optional excipients used in inhalable preparation, **characterized** in that at least a part of the carrier used is abraded suspended in a liquid medium, in which the carrier in essentially insoluble.

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19. A preparation according to claim 18, **characterized** in that carrier contains more than one main range of particle sizes.